

GUJARAT LATHE MFG. CO. PVT. LTD.

Corporate Address: 201 Karmastambh, L.B.S. Marg, Vikhroli (W), Bombay (Mumbai), India.
Phone: (00)91-22-5784515, 5969719/20/21. Fax (00)91-22-5798809, 5969652.

PANTHER

HIGH SPEED HIGH PRECISION LATHES



200 VS

Website: <http://www.GujaratLathes.com> ; E-Mail: info@gujaratlathes.com

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HIGH & VARIABLE SPEED, HIGH PRECISION LATHE (MODEL: 200VS)



FEATURES

- | | |
|--|---|
| <ul style="list-style-type: none">• Flame hardened bedways.• A drop - out worm box with fingertip control is used to engage feed rod for surfacing & sliding.• Maintained contact starting shaft | <ul style="list-style-type: none">• Longitudinal slide and cross slide is fitted with turcite - B lining for minimum wear & smooth traverse• Hardened & ground alloy steel spindle is mounted on Super Precision Angular Contact Bearings" |
|--|---|

Standard Accessories

Electricals, 2 MT Centres with Centre Bush, Inch & MM Gears, Oil Can, Spanner & Allen Key Set & Instruction manual.

Optional Accessories

Face Plate, Steady rest, Follow Rest, Machine lamp, Elec. Coolant pump with tank fittings, Taper turning attachment, Quick change tool post with 5 tool holders. chuck plate, self centering 3 jaw chuck revolving centre.

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TECHNICAL SPECIFICATIONS IN MM	
MODEL	200VS
Height to Centres	200
Swingover bed	390
Swingover saddle	300
Swingover cross slide	225
Dist.between centres	1000
Movementof cross slide	300
BED	
Bedtype	2 Flat& 2 V
Bedwidth	265
MAINSPINDLE	
Type& Size of spindle nose	A2/4
Taperbore in centre sleeve	MT - 4
Spindlebore	42mm
TAILSTOCK	
Spindlediameter	45mm
Taperbore in spindle sleeve	MT - 4
TOPSLIDE	
Travelof top slide	140mm
Toolhank section	16 x16
SPEEDS	
No.of Speeds	InfiniteVariable
RANGE RPM	
Low	40 - 400
High	400- 2500
FEEDS	
No.of Feeds	36
Range	--
LongitudinalFeeds per revolution	0.05to 0.8 mm/rev.
transverseFeeds per revolution	0.03to 0.48 mm/rev.
	Contd...

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TECHNICAL SPECIFICATIONS IN MM (contd from previous page)	
THREADS NO. RANGE	
Inch	36 /4 to 60 TPI
Metric	38 /0.2 to6 mm
ELECTRICALS	
Mainmotor	3 HP
Powersupply	3Phase
OTHERDATA	
Net Weight	120 Kgs.
Gross Weight	1400Kgs.
FLOORSPACE	
Occupied(L x W)	2650x 110
PACKING DIMENSION	2300x 1000 x 1250

For More Catalogues of Products by Gujarat Lathe please visit <http://www.GujaratLathes.com> or send in an email to info@gujaratlathes.com