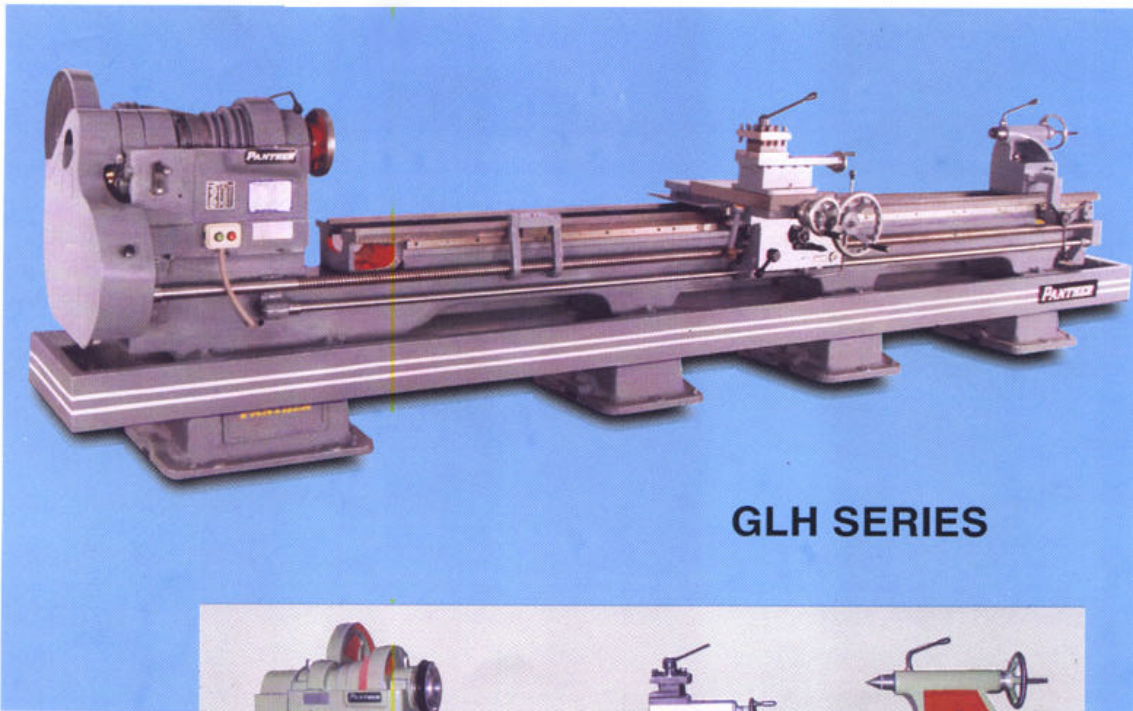


GUJARAT LATHE MFG. CO. PVT. LTD.

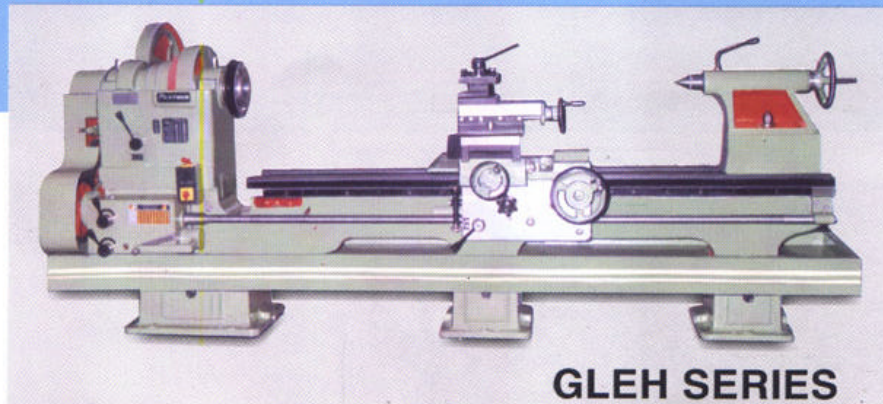
Corporate Address: 201 Karmastambh, L.B.S. Marg, Vikhroli (W), Bombay (Mumbai), India.
Phone: (00)91-22-5784515, 5969719/20/21. Fax (00)91-22-5798809, 5969652

PANTHER

HEAVY DUTY LATHE MACHINES



GLH SERIES

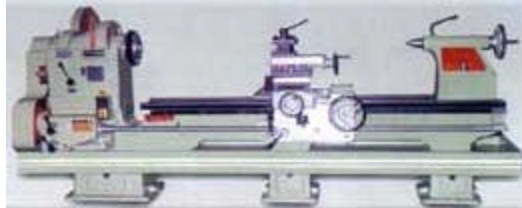


GLEH SERIES

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HEAVY DUTY, HIGH PRECISION LATHE (MODEL: GLEH)



FEATURES

- | | |
|---|---|
| <ul style="list-style-type: none">• Flame hardened bedways.• Hardened and profile ground headstock gears.• Headstock spindle is made from high tensile steel duly hardened & ground & runs in precision taper roller bearings .• Maintained contact starting shaft | <ul style="list-style-type: none">• Meticulous care is taken in selecting the right raw material for every component. Each & every component is passed through strict quality control & the machine is put to rigorous tests confirming to IS : 1878 (Part I) 1971 before dispatch from our ultra modern plant having sophisticated mother machinery. |
|---|---|

Standard Accessories

Electricals, 2 MT Centres with Centre Bush, Inch & MM Gears, Oil Can, Spanner & Allen Key Set & Instruction manual.

Optional Accesories

Face Plate, Steady rest, Follow Rest, Machine lamp, Elec. Coolant pump with tank fittings, Taper turning attachment, Quick change tool post with 5 tool holders. chuck plate, self centering 3 jaw chuck revolving centre.

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TECHNICAL SPECIFICATIONS OF "GLEH" SERIES LATHES (IN MM)

MODEL	GLEH/1	GLEH/2	GLEH/3	GLEH/4	GLEH/5	GLEH/6	GLEH/7	GLEH/8	GLEH/9	GLEH/10
	7'	9'	10'	12'	14'	16'	18'	20'	22'	24'
Bed length	2200	2740	3040	3655	4250	4800	5400	6000	6700	7200
Centre height	400	400	400	400	400	400	400	400	400	400
Admit betn. centres	800	1370	1680	2280	2900	3500	4100	4700	5300	5900
Bed width	455	455	455	455	455	455	455	455	455	455
Spindle bore	80	80	80	80	80	80	80	80	80	80
Swing over bed	790	790	790	790	790	790	790	790	790	790
Swing over cross slide	500	500	500	500	500	500	500	500	500	500
Swing in gap	1140	1140	1140	1140	1140	1140	1140	1140	1140	1140
Length of gap in front of face plate	215	215	215	215	215	215	215	215	215	215
Spindle nose dia/threads	103/6TPI	103/6TPI	103/6TPI	103/6TPI	103/6TPI	103/6TPI	103/6TPI	103/6TPI	103/6TPI	103/6TPI
Spindle morse taper	MT - 5	MT - 5	MT - 5	MT - 5	MT - 5	MT - 5	MT - 5	MT - 5	MT - 5	MT - 5
No. of spindle speeds	8	8	8	8	8	8	8	8	8	8
Range of spindle speeds	25 to 500	25 to 500	25 to 500	25 to 500	25 to 500	25 to 500	25 to 500	25 to 500	25 to 500	25 to 500
Tail stock spindle dia	75	75	75	75	75	75	75	75	75	75
Spindle travel	200	200	200	200	200	200	200	200	200	200
Morse taper	MT - 5	MT - 5	MT - 5	MT - 5	MT - 5	MT - 5	MT - 5	MT - 5	MT - 5	MT - 5
Lead screw Dia	45	45	45	45	45	45	45	45	45	45
TPI	4	4	4	4	4	4	4	4	4	4
No. of threads / Range										
Metric	19/1 to 6mm	19/1 to 6mm	19/1 to 6mm	19/1 to 6mm	19/1 to 6mm	19/1 to 6mm	19/1 to 6mm	19/1 to 6mm	19/1 to 6mm	19/1 to 6mm
Bristish	13/2 to 24TPI	13/2 to 24TPI	13/2 to 24TPI	13/2 to 24TPI	13/2 to 24TPI	13/2 to 24TPI	13/2 to 24TPI	13/2 to 24TPI	13/2 to 24TPI	13/2 to 24TPI

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<http://www.GujaratLathes.com> or send in an email to info@gujaratlathes.com